

### CESL8/940VDC BRUSHLESS SCREWDRIVERS

1-12 Nm 9-106 in.lb

Delta Regis 40VDC Premium Brushless Screwdrivers pack the performance to satisfy demanding assembly applications. With torque capabilities to 25 Nm and brushless motor technology that withstands higher duty cycles, these drivers are ready to perform on production lines typically dependent on pneumatic tools. As with all Delta Regis Shut-off Clutch Screwdrivers, excellent torgue repeatability is the fundamental building block that defines these models. A host of screwdriver configurations, accessories and control options are available to make the 40VDC Series an ideal choice for production assembly across a wide range of industries.



CESL828/829 drivers have powerful brushless motors to handle demanding applications. Fast versions are available to speed-up production lines that require installation of long fasteners.

CESL								
Model Number	Start Type	Range (In.Lbs)	Range (Nm)	Speed (RPM)	Drive Type			
Inline Body Style, Handheld <sup>(1)</sup>								
CESL828		8.9 - 26.0	0.98 - 2.94	1000				
CESL828F	Lever	8.9 - 26.0	0.98 - 2.94	2000	1/4" hex			
CESL829		17.4 - 43.4	1.96 - 4.90	1000				
CESL828P		8.9 - 26.0	0.98 - 2.94	1000				
CESL828PF	Push	8.9 - 26.0	0.98 - 2.94	2000	1/4" hex			
CESL829P		17.4 - 43.4	1.96 - 4.90	1000				
Dimension	<b>s</b> (mm): 278(	(L) x 39.5(dia)	Weight	<b>t:</b> 0.8 kg / 1.	76lbs			



(1) ESD Safe housing available - add suffix '-ESD'



Delta Regis CESL9 Series Screwdrivers are engineered to perform in tough applications. The slim design and threaded metal front end make it an ideal choice for fixture mount and auto-screwfeed applications. A powerful motor and integrated fan keep the driver running cooler, particularly on soft joint and higher cycle applications.

40VDC Series drivers are capable of developing high torques - side handles are included where suitable. We recommend mounting in a torque reaction arm for ultimate ergonomics and operator safety.

CESL9						
Model Number	Start Type	Range (In. Lbs)	Range (Nm)	Speed (RPM)	Bit Type	
CESL935		18-53	2-6	1000/750		
CESL935F	Lever	18-53	2-6	2200/1650	1/4″ hex	
CESL945		27-79	3-9	1000/750		
CESL955		53-106	6-12	880/660		
CESL935P		18-53	2-6	1000/750		
CESL935PF	Push	18-53	2-6	2200/1650	1/4″ hex	
CESL945P		27-79	3-9	1000/750		
CESL955P		53-106	6-12	880/660		
Dimensions (mm): 306(L) x 41.4(dia) / (in): 12(L) x 1.6(dia) Weight: 1.03kg / 2.3lbs						



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## HIGH TORQUE PREMIUM BRUSHLESS, SHUT-OFF CLUTCH



*3/8" SQUARE DRIVE ADD SUFFIX '-SQ'* 

> CESL8\_M Series Screwdrivers incorporate an aluminum front collar to facilitate fixture mounting and include an accessory side handle for handheld applications.



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CESL8_N										
Model Number	Start Type	Range (In.Lbs)	Range (Nm)	Speed (RPM)	Drive Type					
Inline Body Style, Handheld or Fixture Mount										
CESL835M		18 - 53	2 - 6	1000/750						
CESL845M		27 - 79	3 - 9	800/600						
CESL855M		36 - 106	4 - 12	550/400						
CESL855FM	Lever	36 - 106	4 - 12	880/660	1/4" hex (2)					
CESL865M		53 - 159	6 - 18	350/250						
CESL865FM		53 - 159	6 - 18	600/450						
CESL875M		71 - 221	8 - 25	350/250						
CESL835PM		18 - 53	2 - 6	1000/750						
CESL845PM		27 - 29	3 - 9	800/600						
CESL855PM		36 - 106	4 - 12	550/400						
CESL855PFM	Push	36 - 106	4 - 12	880/660	1/4" hex (2)					
CESL865PM		53 - 159	6 - 18	350/250						
CESL865PFM		53 - 159	6 - 18	600/450						
CESL875PM		71 - 221	8 - 25	350/250						

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2-25 Nm 18-221 in.lb

Weight: 1.25 kg / 2.75lbs (CESL875,1.45kg / 3.2lbs )

(1) ESD Safe housing available - add suffix '-ESD'

(2) 3/8" Sqaure Drive Available - add suffix '-SQ'

CESP8 Bru								
Model Number	Start Type	Range (In.Lbs)	Range (Nm)	Speed (RPM)	Drive Type			
Pistol Grip Body Style								
CESP835		18 - 53	2 - 6	1000/750	1/4" hex			
CESP835-SQ		18 - 53	2 - 6	1000/750	3/8" square			
CESP845		27 - 79	3 - 9	800/600	1/4" hex			
CESP845-SQ	Trigger	27 - 79	3 - 9	800/600	3/8" square			
CESP855		36 - 106	4 - 12	550/400	1/4" hex			
CESP855-SQ		36 - 106	4 - 12	550/400	3/8" square			
CESP865		53 - 159	6 - 18	350/250	1/4" hex			
CESP865-SQ		53 - 159	6 - 18	350/250	3/8" square			
Dimensions (mm): 270(L) x 169(H) x 48(dia) Weight: 1.2 kg / 2.64lbs								

<sup>(1)</sup> Pistol Grip tool has cable connection in bottom of handle as standard. For top rear connection, add suffix 'U' to model number.

(1) ESD Safe housing available - add suffix '-ESD'

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CESP8 Pistol Grip tools come standard with the cable connection at the bottom of the handle - top rear cable connection is optional.

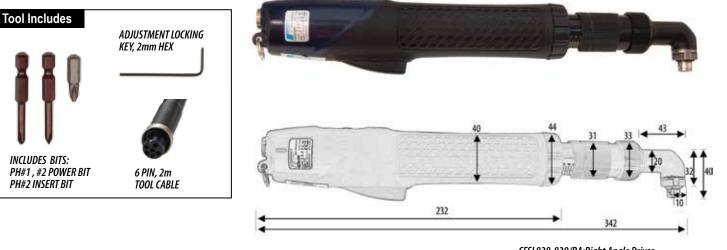


1-20 Nm 9-177 in.lb

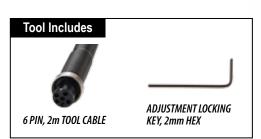
### **CESL8 40VDC RIGHT ANGLE DRIVERS**

The Delta Regis 40VDC 90° Right Angle Drivers are a combination of a standard 40V high torque inline screwdriver with an added angle head attachment for access to tight areas.

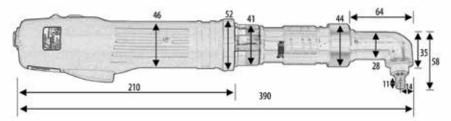
#### 1/4" Hex Drive Models CESL828-829/RA, 0.98-3.61 Nm (8.9-32 In.Lbs)



CESL828-829/RA:Right Angle Driver Dimensions(mm)



3/8" Sq. Drive Models CESL835M-875M/RAB, 2-20 Nm (18-177 In.Lbs)



CESL8\_M/RAB Right Angle Driver Dimensions(mm)

CESL8_N	//RAB / RA Right Ar								
Model No. (Standard Housing)	Model No. (w/ ESD Housing)	Range (In.Lbs)	Range (Nm)	Speed (RPM)	Drive Type <sup>(1)</sup>	Weight kg / Ibs			
Right Angle Head Driver, 3/8" square drive, optional swivel bail									
CESL828/RA	CESL828-ESD/RA	8.9 - 19	0.98 - 2.15	1000					
CESL828F/RA	CESL828F-ESD/RA	8.9 - 19	0.98 - 2.15	2000	1/4" hex	0.77 / 1.7			
CESL829/RA	CESL829-ESD/RA	17.4 - 32	1.96 - 3.61	1000					
CESL835M/RAB	CESL835M-ESD/RAB	18 - 45	2 - 5	1000					
CESL845M/RAB	CESL845M-ESD/RAB	27 - 67	3 - 7.5	800					
CESL855M/RAB	CESL855M-ESD/RAB	36 - 90	4 - 10	550	3/8" square	1.77 / 3.9			
CESL865M/RAB	CESL865M-ESD/RAB	53 - 145	6 - 15	350					
CESL875M/RAB	CESL875M-ESD/RAB	71 - 177	8 - 20	350					

<sup>(1)</sup> 1/4" hex available. Please contact our sales department for further inquires.



# **40VDC BRUSHLESS CONTROLLERS & ACCESSORIES**

There are two standard Hi/Lo Speed Controllers available for the 40VDC Brushless Drivers. The BECT640HL is used primarily for screwdriver models CESL828-829 (F/P/PF). The high power output model BECT940HL is used for the higher torque 40VDC tools. CE/ROHS/ETL Approved.



BECT640HL HI/LO SPEED CONTROLLER

Power Supplies / Controllers								
Model Number	Outlets	Speeds	Tool Connector	Output	Input	Dimensions L x W x H (mm)	Weight kg / Ibs	Use only with Screwdriver Models
BECT640HL	1	Hi/Lo	6 pin	40/30VDC, 220W	100-240VAC, 6.3A	220 x 134 x 85	1.8 / 4	CESL828-829(P/F)
BECT940HL	1	Hi/Lo	6 pin	40/30VDC, 360W	100-240VAC, 6.3A	220 x 134 x 85	1.8 / 4	CESL835-875M(PM) CESP835-865, CESL9

Power supply shipped with standard North American cordset. For EU cord, add suffix 'E' ; for UK cord, add suffix 'UK'.



Accessories		۶F)	F) - ESD ESD	:) - ESD ESD	87.5M		65	RA - RA	
Select driver model no. on the right, follow column down the chart; X signifies an appropriate accessory.	CESL828 (F) CESL829	CESL828P (PF) CESL829P	CESL828 (F) - ESD CESL829 - ESD	CESL828P (F) CESL829P - E	CESL835M - 875N	CESL835PM 875PM	CESP835 - 865	CESL865M / RA	
	Torque Lock Sleeve - covers the torque adjusting nut to deter tampering (*1 included with 828/829 drivers)								
DR80-20142C (Clear) *	X	X							
DR80-20142E (ESD safe) *			X	Х					
DR80-20142M (Metal)	Х	X	X	X					
Pistol Grip Attachment - recor	Pistol Grip Attachment - reconfigures an in-line screwdriver for horizontal fastener installation								
DR80-PG628/9	X								
DR80-PG628/9ESD			X						
DR80-PG628/9P		X							
DR80-PG628/9PESD				X					
Tool Holster - fasten to the edg	ge of a wo	rkbench	and park	the screw	driver whe	en not in ι	use		
DR80-10136	X	Х	Х	Х					
DR80-TH8-9	X	X	X	X					
Cable Assemblies - for use wit	h all 40VI	DC CESL	8/CESP8	Screwdr	ivers runni	ng on std	hi/lo spe	ed controllers	
DR96-10016M	2m (6.5	ft), 6 pin,	Standard	l Cable (ii	ncluded wi	th each s	crewdrive	er)	
DR96-10018M	3m (9.8	ft), 6 pin,	Optional	Long Cal	ble				
DR96-10018M/C	3m (9.8	ft), 6 pin,	Coiled C	able with	0.4m whip	ends			
DR96-10020M	6m (19.	6 ft), 6 pir	n, Optiona	I Long Ca	able				
Shielded Tool Cables - use wit	th Count/	Verify Cor	ntrollers a	nd ECT8	-SSOB Ad	vanced I/	O Module	)	
DR96-840X3MSH	3m (9.8 SSOB)	ft), 6 pin,	Shielded	Cable (ir	ncluded wi	th BECT8	340/940-S	SO, ECT8-	
DR96-840X5MSH	5m (16	ft), 6 pin,	Shielded	Cable					
DR96-840X10MSH	10m (32	? ft), 6 pin	, Shieldeo	d Cable					



## **COUNTING CONTROLLER: 40 V/32V BRUSHLESS DRIVERS**

Add error-proofing to your Delta Regis brushless driver with the BECT832/840/940-SSO Counting Controller. Available functions include Slow Start, Batch Counting, and OK/NG Rundown Indication based on the screwdriving cycle occurring within a predefined time window. An I/O terminal strip provides the interface to outputs for rundown OK, rundown NG, and batch complete. External switches can be wired to the input terminals for remote screwdriver enable/disable, remote start/reverse, and clear (reset batch count).

#### Features

- Selectable Slow Start Speed and Time
- Large LED Display of Screw Count Values
- Externally Accessible I/O Connections
- **Programmable Batch Counting** with Audible Buzzer indicating batch complete
- **Programmable Time Window** for comparison with actual fastening cycle time - LED's indicate **OK/NG** rundown cycle
- Optional Timed Auto-Reverse for applications requiring back-out after fastening
- Locks to limit access to program modifications
- BECT832-SSO operates 32V CESL8 Screwdrivers, BECT840/940-SSO run 40V CESL8 Series Drivers
- ETL / CE / RoHS Compliant



### **Counting Controller Model & Specifications**

Model Number	Outlets	Speeds	Approvals	Output	Input	Dimensions L x W x H (mm) / (in)	Weight kg / Ibs
BECT832-SSO				32/24V DC, 60W	100-240V AC, 1.2A	200 x 130 x 100 7.9 x 5.1 x 3.9	1.6 / 3.5
BECT840-SSO	1	Hi/Lo	CE/RoHS/ETL	40/32/24V DC, 220W		248 x 130 x 100	
BECT940-SSO				40/32/24V DC, 360W	100-240V AC, 6.3A	9.8 x 5.1 x 3.9	2.5 / 5.5
Use with driver models: BECT832-SSO for 32V screwdrivers only: CESL810-812, CESL823-824(P/F/PF), CESL827(P) BECT840-SSO: CESL828-829(P/F/PF) + all 32V CESL8 drivers (DR96-40TO32V-WHIP cable req'd when using 32V drivers)) BECT940-SSO: CESL835M-875M(PM), CESP835-865, CESL935-955(P/F/PF)							32V drivers))

Power supply shipped with standard North American cordset. For EU cord, add suffix 'E'; for UK cord, add suffix 'UK'.

Features						
Slow Start Time Adjustment	0 - 9.9 sec					
Slow Start Speed Adjustment	30 - 100%					
Count (per batch)	1 - 99					
Time Window Setting Range (min/max)	0 - 9.9 sec					
Audible Alert (selectable)	Good/NG/Batch OK					
Timed Auto-Reverse after Clutch-out	0 - 9.9 sec					

Inputs (Dry switch contact req'd)
1. Remote Start
2. Remote Reverse
3. Disable Screwdriver
4. External Confirm
5. Enable at Batch Start
6. Remote Clear

Outputs (MOS relay) (max. 40VDC, 250mA)
1. Rundown OK
2. Rundown NG
3. Batch Complete
Inputs require an external

Inputs require an external switch (dry contact) only. A 24 VDC voltage supply is available to power the output circuit, if required.



### BECT840-SSO CONTROLLER OVERVIEW

Parameters are set-up on the BECT832/840/940-SSO using the four button keypad and LED display panel. A simple program loop provides access to settings for slow start speed and time, batch count quantity, and min/max allowable rundown times. During normal operation, the large two-digit display shows the current screw count value and also provides visual LED indication of whether the rundown was Good or No Good based on the time window parameters that have been programmed into the controller.

#### **REMOTE SEQUENCING OPTION (-3SL)**

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In some applications, there may be a requirement to remotely select from one of the available sequences that have been programmed into the controller. The '-3SL' model number suffix replaces the standard remote start/reverse inputs with a remote sequence selection input option. With this option, one of 3 sequences may be selected by providing a remote input from a PLC or external switches.

To order a BECT840-SSO controller with this option, use model number BECT840-SSO-3SL. Please contact us for further details.



If the fastening cycle completes (clutch trips) within the programmed time window, the rundown cycle will be accepted as GOOD (OK) and the batch count will increment. A rundown outside the time parameters will result in a NG output.



Cycle Start

**DIP Switch** 

for optional

functionality

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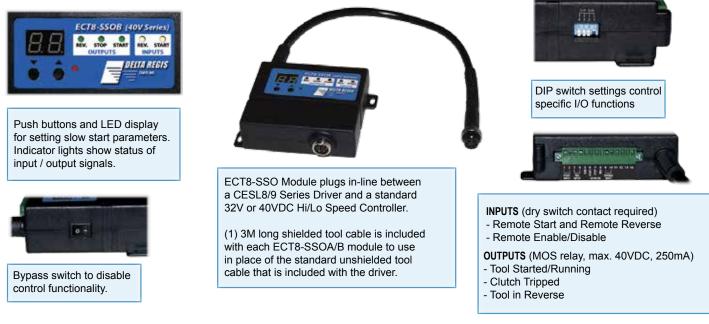
Ph: 772.465.4302 888.500.2755



### ECT8-SSO SLOW START & I/O MODULE

Delta Regis ECT8-SSO Series Control Modules are ideal for processes that require more functionality than is provided by the standard hi/lo speed controller. The module installs in-line between the controller and the driver. It has a whip cable which plugs into the controller, and a 6 pin connector to accept the screwdriver cable. An LED display and programming buttons are provided for set-up of slow start parameters. Depending on the model, either basic output signals or advanced I/O connections are available for interfacing to external equipment.

### ECT8-SSOA / ECT8-SSOB Advanced Multi-Function Input/Output Modules



Model Number	Use with Screwdriver Models	Compatible with Controller Models
ECT8-SSOA (32V Tools)	CESL810-812, 823-827(P/F/PF)	BECT620C/IC, BECT820
ECT8-SSOB (40V Tools)	CESL828-829(P/F/PF), CESP835-865, CESL835M-875M(PM), CESL935-955(P/F/PF)	BECT640HL, BECT940HL

Features		Inputs (dry contact switch req'd)	Relay Outputs (max. 40VDC, 250mA)	Dimensions L x W x H
Slow Start Time Adjustment	0 - 9.9 sec	1. Remote Start	1. Tool Started/Running	103 x 100 x 32 mm
Slow Start Speed Adjustment	~ 30 - 100%	2. Remote Reverse	2. Clutch Activated	4.1 x 3.9 x 1.3 in
Max. Run Time Setting	0 - 9.9 sec	3. Remote Enable/Disable	3. Tool in Reverse	Weight: 180 g / 0.4 lbs

### ECT8-SSOC / ECT8-SSOD Basic Modules with Slow Start & Output Signals

Basic modules are available for applications requiring only slow start and/or output signals that can be interfaced with external equipment. The slow start function offers the same adjustments as the advanced module shown above. The output signals (tool running/clutch activated/tool in reverse) are via dry relay contacts (40VDC, 250mA max).

Model Number	Use with Screwdriver and Controller Models	Relay Outputs (max. 40VDC, 250mA)	
ECT8-SSOC (32V Tools)	CESL810-812, 823-827(P/F/PF) ; BECT620C/IC, BECT820	Tool Running, Clutch Activated,	
ECT8-SSOD (40V Tools)	CESL828-829(P/F/PF), CESP835-865, CESL835M-875M(PM), CESL9 ; BECT640/940HL	Tool in Reverse	

