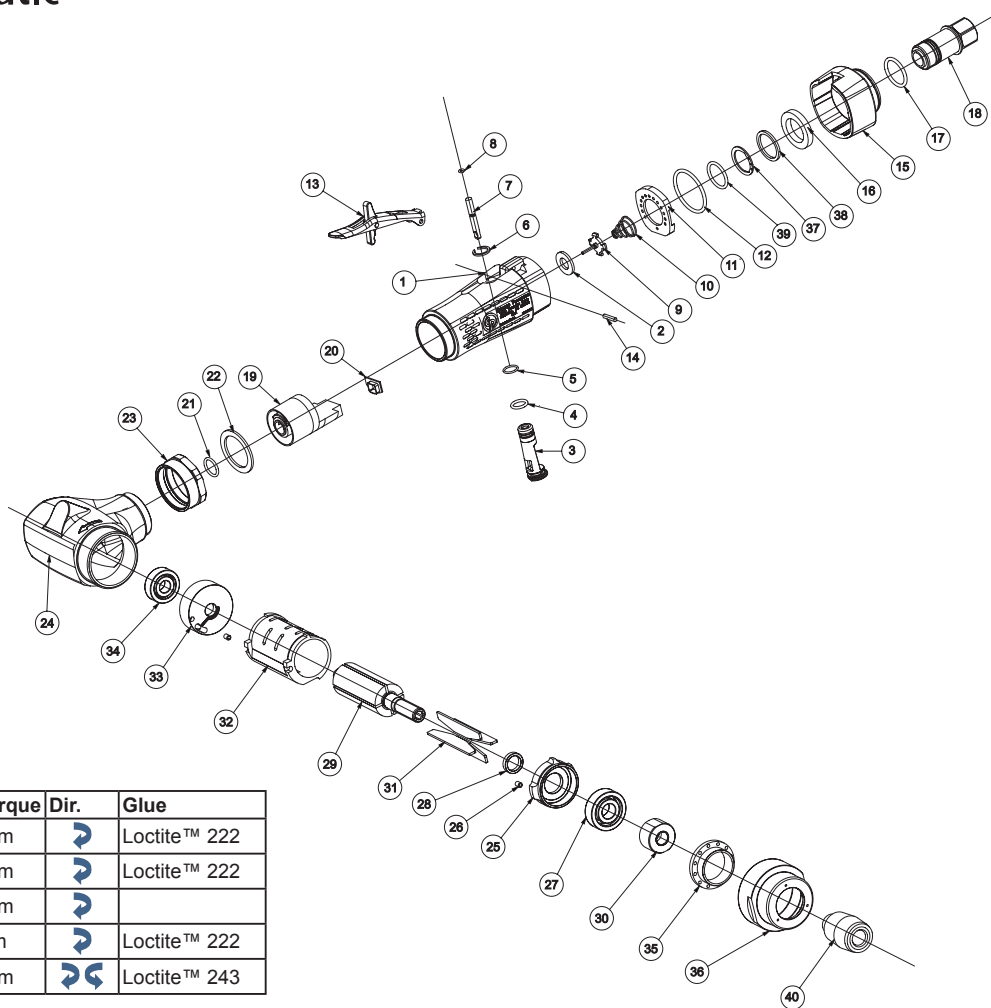



**Assembly instructions**

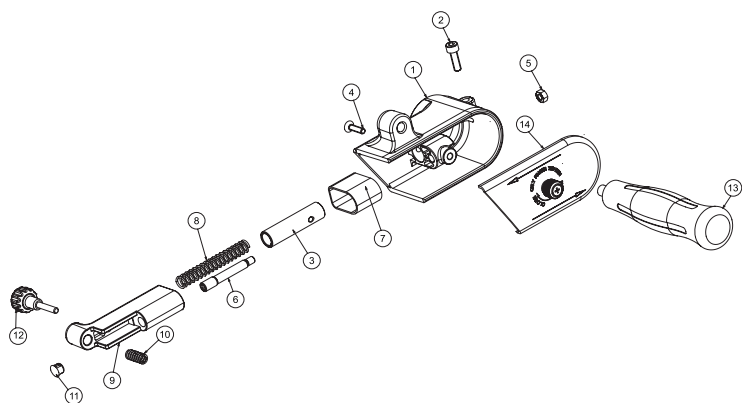
| Item #      | Tightening torque | Dir. | Glue         |
|-------------|-------------------|------|--------------|
| 01 - 18     | 7,5 ft.lb - 10 Nm | ➡    | Loctite™ 222 |
| 29-30       | 7,5 ft.lb - 10 Nm | ➡    | Loctite™ 222 |
| 29 - 40     | 7,5 ft.lb - 10 Nm | ➡    |              |
| 24-36       | 11 ft.lb - 15 Nm  | ➡    | Loctite™ 222 |
| 1 - 23 - 24 | 26 ft.lb - 35 Nm  | ➡↺   | Loctite™ 243 |

| Index No | Part Ref          | Description                 | Qty |
|----------|-------------------|-----------------------------|-----|
| <b>A</b> | <b>6154600400</b> | <b>REGULATOR ASSEMBLY</b>   |     |
| 3        |                   | REGULATOR                   | 1   |
| 4        |                   | O-RING 8.1x1.6              | 1   |
| 5        |                   | O-RING 8x1                  | 1   |
| 6        |                   | SPRING RING WR9             | 1   |
| 7        |                   | VALVE STEM                  | 1   |
| 8        |                   | O-RING 2x1                  | 1   |
| <b>B</b> | <b>2050546343</b> | <b>VALVE KIT</b>            |     |
| 9        |                   | TIP VALVE                   | 1   |
| 10       |                   | SPRING                      | 1   |
| <b>C</b> | <b>2050547893</b> | <b>FRONT PLATE ASSEMBLY</b> |     |
| 25       |                   | FRONT PLATE                 | 1   |
| 26       |                   | PIN SPRING 3x4              | 1   |
| 27       | 6157580520        | BEARING 10x26x8             | 1   |
| 28       |                   | WASHER                      | 1   |
| <b>D</b> | <b>2050547933</b> | <b>REAR PLATE ASSEMBLY</b>  |     |
| 26       |                   | PIN SPRING 3x4              | 1   |
| 33       |                   | REAR PLATE                  | 1   |
| 34       | 6157581380        | BEARING 8x22x7              | 1   |
| <b>E</b> | <b>2050547943</b> | <b>MOTOR ASSEMBLY</b>       |     |
| C        | 2050547893        | FRONT PLATE ASSEMBLY        | 1   |
| D        | 2050547933        | REAR PLATE ASSEMBLY         | 1   |
| 29       | 6154261240        | ROTOR                       | 1   |
| 31       | 2050547803        | BLADES (SET OF 4)           | 1   |
| 32       | 6154001510        | CYLINDER                    | 1   |

| Index No | Part Ref          | Description                   | Qty |
|----------|-------------------|-------------------------------|-----|
| <b>F</b> | <b>2050546413</b> | <b>SMALL PARTS KIT</b>        |     |
| 6        |                   | SPRING RING WR9               | 1   |
| 8        |                   | O-RING 2x1                    | 1   |
| 12       |                   | O-RING 27x2                   | 1   |
| 14       |                   | NEEDLE 2.5x11.8               | 1   |
| 17       |                   | O-RING 17x2                   | 1   |
| 21       |                   | O-RING 10.5x1.5               | 1   |
| 37       |                   | RING                          | 1   |
| 38       |                   | SPACER                        | 1   |
| 39       |                   | O-RING 15.6x1.78              | 1   |
| <b>G</b> | <b>2050547923</b> | <b>TUNE-UP KIT</b>            |     |
| 2        |                   | SEAL                          | 1   |
| 16       |                   | FELT                          | 1   |
| 22       |                   | GASKETS (x2)                  | 1   |
| 31       | 2050547803        | BLADES (SET OF 4)             | 1   |
| 1        | 2050547773        | HANDLE ASSY (incl. Part # 15) | 1   |
| 11       | 6155740650        | AIR CONTROL RING              | 1   |
| 13       | 2050541493        | SAFETY LEVER                  | 1   |
| 15       |                   | REAR CAP                      | 1   |
| 18       | 2050542533        | INLET ASSY                    | 1   |
| 19       | 6153212410        | INSERT                        | 1   |
| 20       | 6156561900        | RUBBER GASKET                 | 1   |
| 23       | 6157301890        | NUT                           | 1   |
| 24       | 6155653230        | MOTOR HOUSING                 | 1   |
| 30       | 6156080510        | ROTOR NUT                     | 1   |
| 35       | 2050553603        | FRONT RING                    | 1   |
| 36       | 2050553513        | COVER                         | 1   |
| 40       | 6159901850        | WHEEL                         | 1   |
|          | 2050500263        | 4mm HEX. WRENCH (not shown)   | 1   |
|          | 6158727980        | WARNING STICKER               | 1   |

|                                                                                    |            |                     |
|------------------------------------------------------------------------------------|------------|---------------------|
|  | 2050552903 | EC declaration      |
|                                                                                    | 6159948770 | Safety instructions |
|                                                                                    | 2050552743 | Operator's manual   |

2050547953 Arm support



| Index No | Part Ref   | Description                            | Qty |
|----------|------------|----------------------------------------|-----|
| A        | 2050546323 | Small parts kit CP5080-4200 series 18" |     |
| 2        |            | Screw                                  | 1   |
| 4        |            | screw                                  | 1   |
| 5        |            | Hex Nut                                | 1   |
| 6        |            | Guide post                             | 1   |
| 7        |            | Dust cover                             | 1   |
| 8        |            | Spring                                 | 1   |
| 10       |            | Spring                                 | 1   |
| 11       |            | Plug                                   | 1   |
| 12       |            | Knob                                   | 1   |

|    |            |               |   |
|----|------------|---------------|---|
| 14 | 2050545823 | COVER         | 1 |
| 1  |            | GUARD SUPPORT | 1 |
| 9  |            | ARM           | 1 |
| 13 |            | HANDLE        | 1 |

**Recommended accessories**

| Picture                                                                            | DESCRIPTION                    | CP part #  | Wheel assy description | Wheel assy ref. # | Platen pad description   | Platen pad ref. #                           |
|------------------------------------------------------------------------------------|--------------------------------|------------|------------------------|-------------------|--------------------------|---------------------------------------------|
|    | CONTACT ARM 5/8" to 3/4"x 18"  | 2050545453 | WHEEL ASSY 5/8"        | 2050546433        | Platen pad set 19,5x54   | 2050546263 - use Loctite™ 411 or equivalent |
|    | CONTACT ARM 1/2"x18"           | 2050545463 | WHEEL ASSY 1/2"        | 2050550273        | Platen pad set 17,5x49   | 2050546273 - use Loctite™ 411 or equivalent |
|  | CONTACT ARM 1/8" to 1/2" x 18" | 2050545473 | WHEEL ASSY 1/8"        | 2050546473        |                          |                                             |
|  | CONTACT ARM 1/2"x18"           | 2050545483 | WHEEL ASSY 1/2"        | 2050546483        | Platen pad set 12,5x54   | 2050546283 - use Loctite™ 411 or equivalent |
|  | CONTACT ARM 1/4"x18"           | 2050545493 | WHEEL ASSY 1/4"        | 2050546493        | Platen pad set 7,5x52    | 2050546253 - use Loctite™ 411 or equivalent |
|  | CONTACT ARM 1"x18"             | 2050545503 | WHEEL ASSY 1"          | 2050546423        | Platen pad set for 26x55 | 2050546293 - use Loctite™ 411 or equivalent |

Other accessory available:

2050545443 Arm support without side handle