Frearson Bits +

1/4" Hex Insert Bits

Point	Overall	Length	
Size	In.	mm	
All	1	25	
All	1	25	For limited clearance
	Size All	Size In. All 1	Size In. mm All 1 25

5/16" Hex Insert Bit

Part Number

480-FX•

Overall In.	Length mm
1 3/8	35



Point

Size

All

Overall Lengt **Body Dian** Turned Length mm 491-FX• All 1 15/16 49 3/16 5 1 1/4 32 491-AFX• All 2 3/4 70 3/16 5 2 51 All 3 1/2 5 491-BFX 89 3/16 2 3/4 70 All 152 491-CFX 6 3/16 5 2 51 All 1 15/16 492-FX• 49 1/4 6 1 1/4 32 492-AFX• All 2 3/4 70 1/46 2 51 492-BFX• All 3 1/2 89 1/4 6 2 3/4 70 All 492-CFX• 6 152 1/4 6 2 51 5/16 493-FX• All 1 15/16 25 49 8 1 493-BFX All 3 1/2 89 5/16 8 2 1/2 64

The Frearson recess is designed so that any size bit will fit any size recess. Choose bits on the basis of body diameter – the larger the screw, the larger the body diameter.

12-24 Screw Shank Drive Part Screw Overall Length Number Size In. mm

Part	Screw	Overall I	Length	Body D)iameter
Number	Size	In.	mm	In.	mm
552-FX	All	1 3/16	30	.30	8



1/4" Female Square Drive

Part	Screw	Overall Length		Body Diameter	
Number	Size	ln.	mm	ln.	mm
822-F	All	2	51	1/4	6
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3/8"	Female	Square	Drive

Part	Screw	Overall Length		Body Diameter	
Number	Size	In.	mm	ln.	mm
832-F	All	2 5/8	67	1/4	6
833-F	All	2 5/8	67	5/16	8
834-F	All	2 5/8	67	3/8	10

• Indicates a commonly requested item that is either in stock or has a max typical leadtime of 4 weeks from the factory. No minimum on these items.

B.N.A.E. Bits 🕂



1/4" Hex Insert Bits

Part	Point	Overa	all Length
Number	Size	In.	mm
BNAE-3mm•	3mm	1 1/8	29
BNAE-4mm•	4mm	1 1/8	29
BNAE-5mm•	5mm	1 1/8	29
BNAE-6mm•	6mm	1 1/8	29
BNAE-8mm	8mm	1 1/8	29



1/4" Hex Insert Bits – ACR®

Part	Point	Overall	Overall Length	
Number	Size	In.	mm	
BNAE-4mm-ACR	4mm	1 1/8	29	
BNAE-5mm-ACR	5mm	1 1/8	29	
BNAE-6mm-ACR	6mm	1 1/8	29	



ACR[®] ribs for both removal and driving