



## **Operating Instructions and Parts Manual BRK-4T & 10T Body Repair Kits**



**WMH TOOL GROUP, Inc.**

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**Part No. M-680014**

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# Warranty and Service

WMH Tool Group, Inc. warrants every product it sells. If one of our tools needs service or repair, one of our Authorized Service Centers located throughout the United States can give you quick service. In most cases, any of these WMH Tool Group Authorized Service Centers can authorize warranty repair, assist you in obtaining parts, or perform routine maintenance and major repair on your JET® tools. For the name of an Authorized Service Center in your area call 1-800-274-6848.

## MORE INFORMATION

WMH Tool Group is consistently adding new products to the line. For complete, up-to-date product information, check with your local WMH Tool Group distributor, or visit [jettools.com](http://jettools.com).

## WARRANTY

JET products carry a limited warranty which varies in duration based upon the product. (MW = Metalworking, WW = Woodworking)

|                                                                                                                                               |                                                                                                                      |                                                                                                                                                                              |                                                                                                                                         |                                                                                                                                                                             |                                                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                      |
|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| <b>90 DAY WARRANTY</b><br>Lathe Accessories<br>Machine Accessories<br>Mobile Bases<br>Safety Equipment<br>Specialty Items<br>Vise Accessories | <b>1 YEAR WARRANTY</b><br>Air Tools- Contractor<br>Air Tools-Industrial<br>Air Tools-Light Industrial<br>Lubrication | <b>2 YEAR WARRANTY</b><br>Body Repair Kits<br>Bottle Jacks<br>Cable Pullers<br>Cold Saws<br>Hoists-Air<br>Hoists-Electric<br>Metalforming<br>Mill/Drills<br>Milling Machines | <b>2 YEAR WARRANTY</b><br>MW Bandsaws<br>MW Drill Presses<br>MW Finishing Equipment<br>MW Lathes<br>MW Precision Vises<br>Pallet Trucks | <b>2 YEAR WARRANTY</b><br>Rigging Equip.<br>Service Jacks<br>Stackers<br>Surface Grinders<br>Tapping<br>Trolleys-Air<br>Trolleys-Electric<br>Web Slings<br>Winches-Electric | <b>5 YEAR WARRANTY</b><br>Beam Clamps<br>Chain Hoist-Manual<br>Lever Hoists<br>Pullers-JCH Models<br>Scissor Lift Tables<br>Screw Jacks | <i>Warranty reverts to 1 Year Warranty if woodworking (WW) products listed below are used for commercial, industrial or educational purposes</i><br>Trolleys-Geared<br>Trolleys-Plain<br>Winches-Manual<br>WW Air Filtration<br>WW Bandsaws<br>WW Buffers<br>WW Drill Presses<br>WW Dust Collectors<br>WW Dust Filters<br>WW Dust Fittings<br>WW Joints<br>WW Lathes<br>WW Planers<br>WW Sanders<br>WW Shapers<br>WW Tablesaws | <b>LIFE WARRANTY</b><br>Fastening Tools<br>Mechanics Hand Tools<br>Striking Tools<br>Vises (non-precision)<br>Clamps |
|-----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|

## WHAT IS COVERED?

This warranty covers any defects in workmanship or materials subject to the exceptions stated below. Cutting tools, abrasives and other consumables are excluded from warranty coverage.

## WHO IS COVERED?

This warranty covers only the initial purchaser of the product.

## WHAT IS THE PERIOD OF COVERAGE?

The general JET warranty lasts for the time period specified in the product literature of each product.

## WHAT IS NOT COVERED?

Five Year Warranties do not cover woodworking (WW) products used for commercial, industrial or educational purposes. Woodworking products with Five Year Warranties that are used for commercial, industrial or education purposes revert to a One Year Warranty. This warranty does not cover defects due directly or indirectly to misuse, abuse, negligence or accidents, normal wear-and-tear, improper repair or alterations, or lack of maintenance.

## HOW TO GET SERVICE

The product or part must be returned for examination, postage prepaid, to a location designated by us. For the name of the location nearest you, please call 1-800-274-6848.

You must provide proof of initial purchase date and an explanation of the complaint must accompany the merchandise. If our inspection discloses a defect, we will repair or replace the product, or refund the purchase price, at our option.

We will return the repaired product or replacement at our expense unless it is determined by us that there is no defect, or that the defect resulted from causes not within the scope of our warranty in which case we will, at your direction, dispose of or return the product. In the event you choose to have the product returned, you will be responsible for the shipping and handling costs of the return.

## HOW STATE LAW APPLIES

This warranty gives you specific legal rights; you may also have other rights which vary from state to state.

## LIMITATIONS ON THIS WARRANTY

WMH TOOL GROUP LIMITS ALL IMPLIED WARRANTIES TO THE PERIOD OF THE LIMITED WARRANTY FOR EACH PRODUCT. EXCEPT AS STATED HEREIN, ANY IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS ARE EXCLUDED. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG THE IMPLIED WARRANTY LASTS, SO THE ABOVE LIMITATION MAY NOT APPLY TO YOU.

WMH TOOL GROUP SHALL IN NO EVENT BE LIABLE FOR DEATH, INJURIES TO PERSONS OR PROPERTY, OR FOR INCIDENTAL, CONTINGENT, SPECIAL, OR CONSEQUENTIAL DAMAGES ARISING FROM THE USE OF OUR PRODUCTS. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

WMH Tool Group sells through distributors only. The specifications in WMH catalogs are given as general information and are not binding. Members of WMH Tool Group reserve the right to effect at any time, without prior notice, those alterations to parts, fittings, and accessory equipment which they may deem necessary for any reason whatsoever. JET® branded products are not sold in Canada by WMH Tool Group.



# Warnings

- **Read and understand the entire contents of this manual before attempting to use the body repair kit.**
  - **This body repair kit is designed and intended for use by properly trained and experienced personnel only. If you are not familiar with the proper and safe use of a body repair kit, do not use until proper training and knowledge has been obtained.**
  - **Failure to comply with all of these warnings may cause serious injury.**
1. Do not exceed the maximum load capacity of the ram.
  2. Use only on hard level surfaces capable of sustaining the load.
  3. Do not open oil filler screw unless ram is fully retracted and pressure is released.
  4. Do not use as a vehicle lifting device, or as a vehicle support.
  5. When extension tubes and/or offset attachments are used, the rated capacity is reduced by 50% for each tube or attachment connected.
  6. Make sure all attachments are fully engaged before applying load or pressure.
  7. If bowing or bending of ram or any attachment occurs during use, **STOP**, release pressure immediately and reconsider application. Application may not be compatible with product, a ram kit with a higher rated capacity may be required.
  8. Do not over extend the ram, as it is possible to force the plunger out of the top of the ram.
  9. When coupler valves are disconnected, insert dust cap to keep the oil lines clean.
  10. Monitor pressure and load at all times.
  11. Make sure the load is centrally applied to attachment or ram saddle. Do not load off center.
  12. Control the load. Dropping the load may cause the threads to shear and lose the load. Failure to comply may result in serious injury or death.
  13. Do not drop any heavy objects onto the hose, and do not allow the hose to kink.
  14. Allow clearance for the hose to avoid damage to the hose and couplers.
  15. Keep equipment away from heat or fire, as this may damage or weaken the equipment.
  16. Wear approved safety glasses/face shields while using this machine.
  17. Keep the floor around the body repair kit clean and free of scrap material, oil, and grease.
  18. Do not over reach. Maintain a balanced stance at all times.
  19. Use the right tool. Do not force a tool or attachment to do a job which it was not designed for.
  20. Replace warning labels if they become obscured or removed.
  21. Give your work undivided attention. Looking around, carrying on a conversation, and “horse-play” are careless acts that can result in serious injury.
  22. Keep visitors a safe distance from the work area.
  23. Use recommended accessories. Improper accessories may be hazardous.
  24. Some dust created by power sanding, sawing, grinding, drilling, and other construction activities contains chemicals known to cause cancer, birth defects or other reproductive harm. Some examples of these chemicals are:
    - Lead from lead based paint
    - Crystalline silica from bricks and cement and other masonry products, and
    - Arsenic and chromium from chemically-treated lumber.Your risk from those exposures varies, depending on how often you do this type of work. To reduce your exposure to these chemicals: work in a well ventilated area, and work with approved safety equipment, such as those dust masks that are specifically designed to filter out microscopic particles.
  25. Do not operate tool while under the influence of drugs, alcohol or any medication.

## Specifications

|                                      | <b>BRK-4T</b>   | <b>BRK-10T</b> |
|--------------------------------------|-----------------|----------------|
| Stock Number .....                   | 680014 .....    | 680110         |
| Pump Capacity (ton) .....            | 4 .....         | 10             |
| Maximum Handle Effort (lbs).....     | 160 .....       | 93             |
| Oil Capacity (cu in).....            | 16.5 .....      | 31.7           |
| Pump Piston Diameter (in).....       | 0.47 .....      | 0.47           |
| Piston Stroke (in).....              | 1 .....         | 1.5            |
| Overall Stroke (in).....             | 4 .....         | 6              |
| Minimum & Maximum Height (in).....   | 10.6/14.5 ..... | 14.8/20.7      |
| Maximum Cylinder Pressure (psi)..... | 10,000 .....    | 10,000         |
| Net Weight (lbs) .....               | 45 .....        | 88             |

## Table of Contents

|                                      | <b>Page</b> |
|--------------------------------------|-------------|
| Warranty and Service.....            | 2           |
| Safety Warnings.....                 | 3           |
| Specifications .....                 | 4           |
| Table of Contents .....              | 4           |
| Features .....                       | 4           |
| Contents of Shipping Container ..... | 5           |
| Before Operating .....               | 6           |
| Fluid Maintenance.....               | 6           |
| Operation.....                       | 6           |
| Storage.....                         | 6           |
| Troubleshooting .....                | 7           |
| Part's Lists and Breakdowns.....     | 8-15        |
| BRK Test Certificate.....            | 16          |

## Features

- Quick connect design allows assembly in seconds.
- Automatic safety overload system protects equipment.
- Heavy wall extension tubes for tough jobs.
- Proof tested and certified to meet ASME B30.1 standards.
- New two stage piston for quick action with BRK-10T.
- BRK-10T features wheels for transportation ease.

The specifications in this manual are given as general information and are not binding. JET reserves the right to effect, at any time and without prior notice, changes or alterations to parts, fittings, and accessory equipment deemed necessary for any reason whatsoever.

# Contents of Shipping Container

## BRK-4T

- 1 Storage Case
- 1 17-1/4" Extension Tube
- 1 13-1/4" Extension Tube
- 1 9-1/4" Extension Tube
- 1 5-1/2" Extension Tube
- 1 Serrated Head
- 1 Spreading Wedge
- 1 Rubber Head
- 1 Flat Base
- 1 Ram Toe
- 1 Plunger Toe
- 1 Wedge Head
- 1 Combination Head
- 1 Male Connector
- 1 4 Ton Pump Assembly
- 1 4 Ton Ram Assembly
- 1 6' Hydraulic Hose w/Coupling
- 1 Owner's Manual
- 1 Warranty Card



## BRK-10T

- 1 Storage Case with Wheels
- 1 20-1/2" Extension Tube
- 1 15-3/4" Extension Tube
- 1 11-3/4" Extension Tube
- 1 6-3/4" Extension Tube
- 1 Serrated Head
- 1 Spreading Wedge
- 1 Rubber Head
- 1 Flat Base
- 1 Ram Toe
- 1 Plunger Toe
- 1 Wedge Head
- 1 Combination Head
- 1 Male Connector
- 1 10 Ton Pump Assembly
- 1 10 Ton Ram Assembly
- 1 6' Hydraulic Hose w/Coupling
- 1 Owner's Manual
- 1 Warranty Card



## Before Operating

1. Inspect the unit for evidence of fluid leaks, damaged hydraulic fittings, or other damage such as bent, broken, or missing parts. Fix or replace as needed before operating.
2. Check the fluid level.

Place the pump unit on a level surface. Use a flat blade screwdriver to remove the oil-fill screw and seal from the top of the pump cylinder (A, Fig. 1).

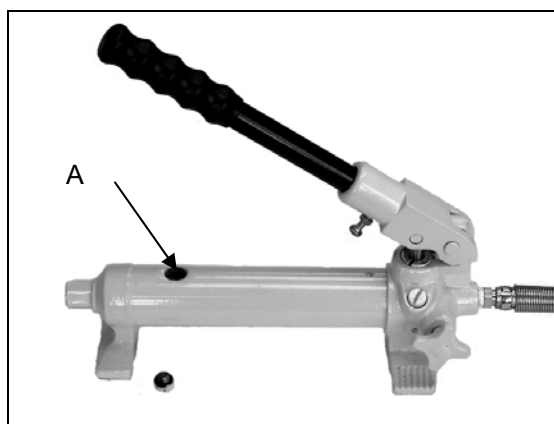


Fig. 1

If the fluid is below the metal rod inside the pump, add enough good-quality hydraulic fluid to just cover the rod. Do not overfill.

Replace the seal and tighten the screw.

**⚠WARNING** Use only good-quality hydraulic fluid. Improper fluid can cause premature failure of the jack, and the potential for sudden and immediate loss of load. Failure to comply may cause serious injury!

## Fluid Maintenance

On a yearly basis, drain and refill the hydraulic fluid for optimum performance.

1. To drain, open the release valve. Remove the screw and seal. Invert the pump and drain the fluid in to a suitable container. Do not let dirt get into the system.
2. Refill with good-quality hydraulic fluid.

**IMPORTANT!** Dispose of hydraulic fluid in accordance with local regulations. Avoid mixing different types of fluid, and NEVER use brake fluid, transmission fluid, motor oil, or glycerin.

## Operation

The pump can be used in a vertical or horizontal position. Always keep the hose end of the pump unit facing down when using in the vertical position.

1. Connect the hydraulic pump hose to the hydraulic ram. Tighten the connection firmly prior to pumping.
2. Close release valve (B, Fig. 2) by turning it clockwise. Do not over tighten.

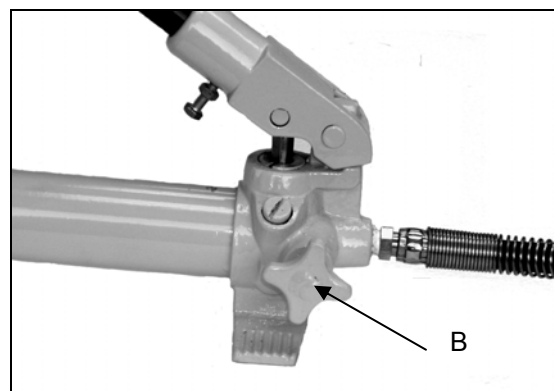


Fig. 2

3. Pump the handle until the ram reaches the desired distance or pressure required.
4. Release the pressure by turning the release valve counter-clockwise.

## Storage

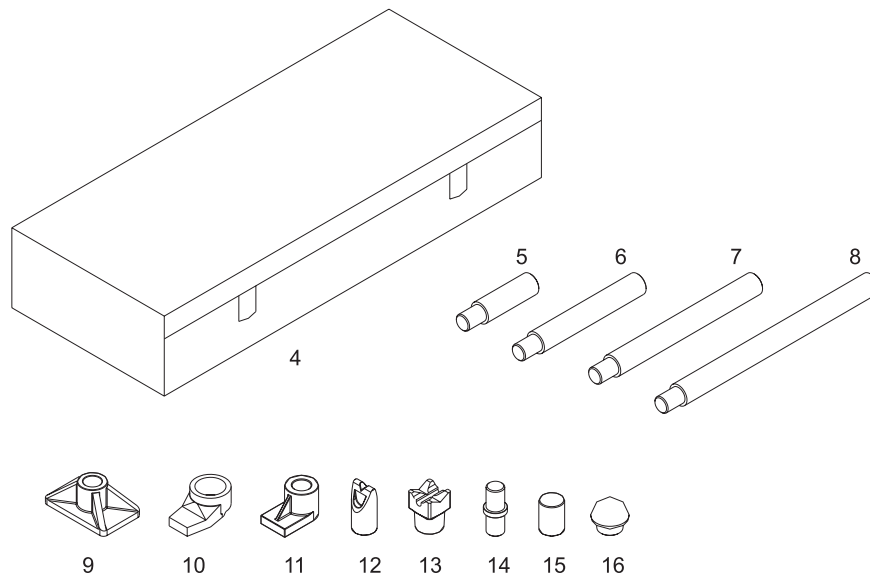
1. Make sure the release valve on the pump unit is open and the ram is in the retracted position when not in use.
2. Keep parts and attachments in the case when not in use.

# Troubleshooting

| <b>Trouble</b>                            | <b>Probable Cause</b>                                                                                                                                                                                      | <b>Remedy</b>                                                                                                                                                                                                                                                                                                                                                                                                  |
|-------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Pump unit will not work                   | <ol style="list-style-type: none"> <li>1. Release valve is open</li> <li>2. Dirt on valve seats</li> <li>3. Worn seals</li> </ol>                                                                          | <ol style="list-style-type: none"> <li>1. Close the release valve</li> <li>2. Clean valve seats</li> <li>3. Replace seals</li> </ol>                                                                                                                                                                                                                                                                           |
| Pump unit will not produce pressure       | <ol style="list-style-type: none"> <li>1. The reservoir could be overfilled or low on hydraulic fluid</li> <li>2. Leak in the hose, seals, or connections</li> <li>3. Air trapped in the system</li> </ol> | <ol style="list-style-type: none"> <li>1. Check the fluid level. Add or remove hydraulic fluid until the rod inside the reservoir is covered with fluid. Do not overfill.</li> <li>2. Check the hose and replace if necessary. Make sure all connections are tight. Replace seals if needed.</li> <li>3. Open the release valve. Pump the handle a couple of full strokes. Close the release valve.</li> </ol> |
| Pump unit will not lower completely       | <ol style="list-style-type: none"> <li>1. Air trapped in the system</li> <li>2. The reservoir could be overfilled or low on hydraulic fluid</li> </ol>                                                     | <ol style="list-style-type: none"> <li>1. Open the release valve. Pump the handle a couple of full strokes. Close the release.</li> <li>2. Add or remove hydraulic fluid to just cover the rod inside the reservoir with fluid. Do not overfill.</li> </ol>                                                                                                                                                    |
| Ram will not fully extend                 | Low on hydraulic fluid                                                                                                                                                                                     | Add hydraulic fluid                                                                                                                                                                                                                                                                                                                                                                                            |
| Fluid leaking from release valve          | Worn O-ring                                                                                                                                                                                                | Replace O-ring                                                                                                                                                                                                                                                                                                                                                                                                 |
| Fluid leaking from hose                   | Damaged hose                                                                                                                                                                                               | Replace hose                                                                                                                                                                                                                                                                                                                                                                                                   |
| Fluid leaking around hydraulic ram piston | Worn seal or piston                                                                                                                                                                                        | Replace seal or piston                                                                                                                                                                                                                                                                                                                                                                                         |

# Parts Lists and Breakdowns

## BRK-4T and 10T Attachments



### BRK-4T Attachments

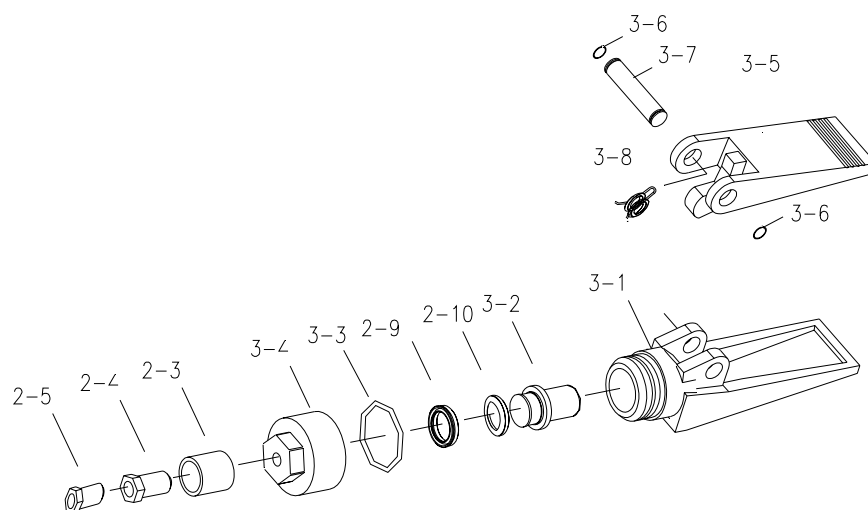
| Index No. | Part No. | Description      | Size    | Qty. |
|-----------|----------|------------------|---------|------|
| 4         | BRK4T-4  | Molded Case      |         | 1    |
| 5         | BRK4T-5  | Extension Tube A | 5-1/2"  | 1    |
| 6         | BRK4T-6  | Extension Tube B | 9-1/4"  | 1    |
| 7         | BRK4T-7  | Extension Tube C | 13-1/4" | 1    |
| 8         | BRK4T-8  | Extension Tube D | 17-1/4" | 1    |
| 9         | BRK4T-9  | Flat Base        |         | 1    |
| 10        | BRK4T-10 | Ram Toe          |         | 1    |
| 11        | BRK4T-11 | Plunger Toe      |         | 1    |
| 12        | BRK4T-12 | Wedge Head       |         | 1    |
| 13        | BRK4T-13 | Combination Head |         | 1    |
| 14        | BRK4T-14 | Male Connector   |         | 1    |
| 15        | BRK4T-15 | Serrated Head    | 1-3/8"  | 1    |
| 16        | BRK4T-16 | Rubber Head      | 2-1/4"  | 1    |

### BRK-10A Attachments

|    |           |                  |         |   |
|----|-----------|------------------|---------|---|
| 4  | BRK10T-4  | Molded Case      |         | 1 |
| 5  | BRK10T-5  | Extension Tube A | 6-3/4"  | 1 |
| 6  | BRK10T-6  | Extension Tube B | 11-3/4" | 1 |
| 7  | BRK10T-7  | Extension Tube C | 15-3/4" | 1 |
| 8  | BRK10T-8  | Extension Tube D | 20-1/2" | 1 |
| 9  | BRK10T-9  | Flat Base        |         | 1 |
| 10 | BRK10T-10 | Ram Toe          |         | 1 |
| 11 | BRK10T-11 | Plunger Toe      |         | 1 |
| 12 | BRK10T-12 | Wedge Head       |         | 1 |
| 13 | BRK10T-13 | Combination Head |         | 1 |
| 14 | BRK10T-14 | Male Connector   |         | 1 |
| 15 | BRK10T-15 | Serrated Head    | 2"      | 1 |
| 16 | BRK10T-16 | Rubber Head      | 3"      | 1 |

## 1/2 Ton Hydraulic Spreader Assembly

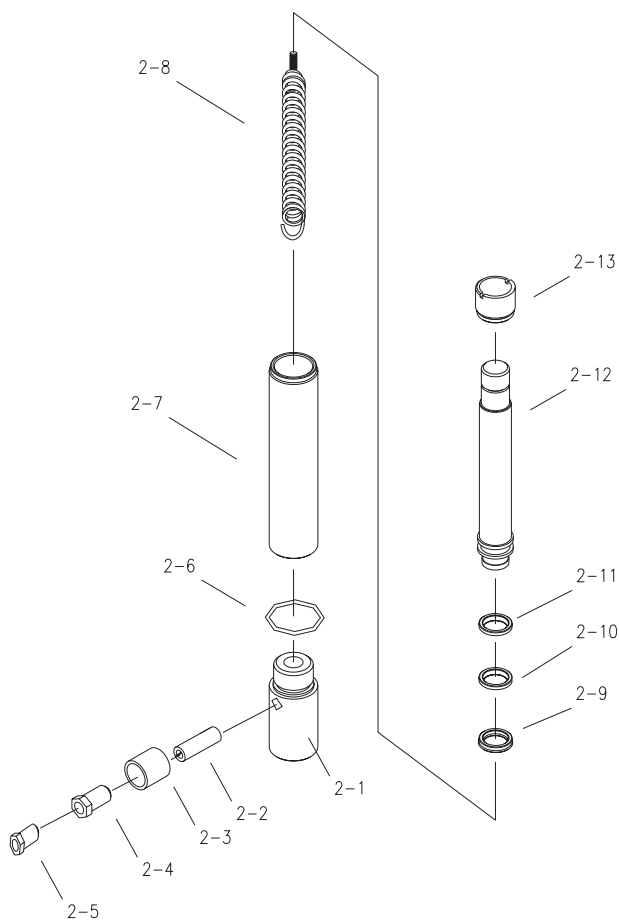
### BRK-4T and BRK-10T



| Index No. | Part No.   | Description                                 | Size       | Qty. |
|-----------|------------|---------------------------------------------|------------|------|
| 2-5       |            | Dustproof Plug                              |            | 1    |
| 2-4       | BRK4T-2-4  | Coupler Set (Index #2-3, 2-4, 2-5)          | 1/4"       | 1    |
| 2-3       |            | Coupling Ring                               |            | 1    |
| 3-4       | BRK4T-3-4  | End Cap                                     |            | 1    |
| 3-3       | BRK4T-3-3  | O-Ring                                      | 32x3.55 mm | 1    |
| 2-9       | BRK4T-2-9  | Seal                                        | 28x6 mm    | 1    |
| 2-10      | BRK4T-2-10 | Nylon Gasket                                |            | 1    |
| 3-2       | BRK4T-3-2  | Piston                                      |            | 1    |
| 3-1       | BRK4T-3-1  | Lower Spreader                              |            | 1    |
| 3-5       | BRK4T-3-5  | Upper Spreader                              |            | 1    |
| 3-6       | BRK4T-3-6  | Snap Ring                                   | 12 mm      | 2    |
| 3-7       | BRK4T-3-7  | Pivot Pin                                   |            | 1    |
| 3-8       | BRK4T-3-8  | Torsion Spring                              |            | 1    |
|           | RPK-BRKHSA | Repair Kit (Includes Index #3-3, 2-9, 2-10) |            |      |

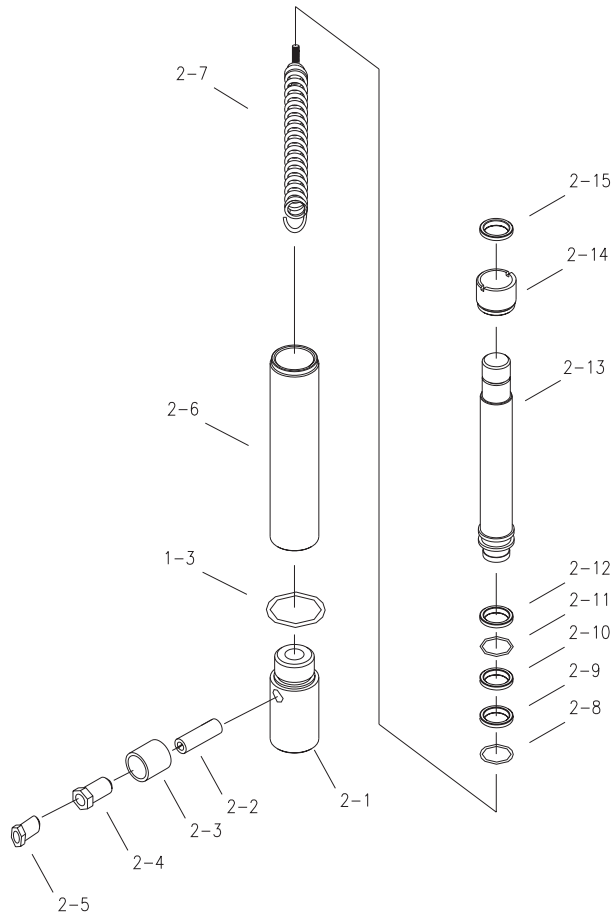
## BRK-4T Hydraulic Ram Assembly

| Index No. | Part No.     | Description                                 | Size       | Qty. |
|-----------|--------------|---------------------------------------------|------------|------|
| 2-1       | BRK4T-2-1    | Cylinder Base                               |            | 1    |
| 2-2       | BRK4T-2-2    | Pin                                         | 8x20       | 1    |
| 2-3       |              | Coupling Ring                               |            | 1    |
| 2-4       | BRK4T-2-4    | Coupler Set (Index #2-3, 2-4, 2-5)          | 1/4"       | 1    |
| 2-5       |              | Dustproof Plug                              |            | 1    |
| 2-6       | BRK4T-2-6    | O-Ring                                      | 25x3.55 mm | 1    |
| 2-7       | BRK4T-2-7    | Cylinder Tube                               |            | 1    |
| 2-8       | BRK4T-2-8    | Spring                                      |            | 1    |
| 2-9       | BRK4T-2-9    | Seal                                        | 28x6 mm    | 1    |
| 2-10      | BRK4T-2-10   | Nylon Gasket                                |            | 1    |
| 2-11      | BRK4T-2-11   | Piston Ring                                 |            | 1    |
| 2-12      | BRK4T-2-12   | Ram                                         |            | 1    |
| 2-13      | BRK4T-2-13   | Bushing                                     |            | 1    |
|           | RPK-BRK4THRA | Repair Kit (Includes Index #2-6, 2-9, 2-10) |            |      |



## BRK-10T Hydraulic Ram Assembly

| Index No.                | Part No.    | Description                                       | Size       | Qty. |
|--------------------------|-------------|---------------------------------------------------|------------|------|
| 1-3                      | BRK4T-1-3   | O-Ring                                            | 40x3.55 mm | 1    |
| 2-1                      | BRK10T-2-1  | Cylinder Base                                     |            | 1    |
| 2-2                      | BRK10T-2-2  | Pin                                               | 8x35 mm    | 1    |
| 2-3                      |             | Coupling Ring                                     |            | 1    |
| 2-4                      | BRK4T-2-4   | Coupler Set (Index #2-3, 2-4, 2-5)                | 1/4"       | 1    |
| 2-5                      |             | Dustproof Plug                                    |            | 1    |
| 2-6                      | BRK10T-2-6  | Cylinder Tube                                     |            | 1    |
| 2-7                      | BRK10T-2-7  | Spring                                            |            | 1    |
| 2-8                      | BRK10T-2-8  | Snap Ring                                         | 28 mm      | 1    |
| 2-9                      | BRK10T-2-9  | Seal                                              |            | 1    |
| 2-10                     | BRK10T-2-10 | Piston Ring                                       |            | 1    |
| 2-11                     | BRK10T-2-11 | Seal                                              | 45x6 mm    | 1    |
| 2-12                     | BRK10T-2-12 | Nylon Gasket                                      | 45x4 mm    | 1    |
| 2-13                     | BRK10T-2-13 | Ram                                               |            | 1    |
| 2-14                     | BRK10T-2-14 | Bushing                                           |            | 1    |
| 2-15                     | BRK10T-2-15 | Bushing                                           |            | 1    |
| .....RPK-BRK10THRA ..... |             | Repair Kit (Includes Index #1-3, 2-11, 2-12)..... |            |      |

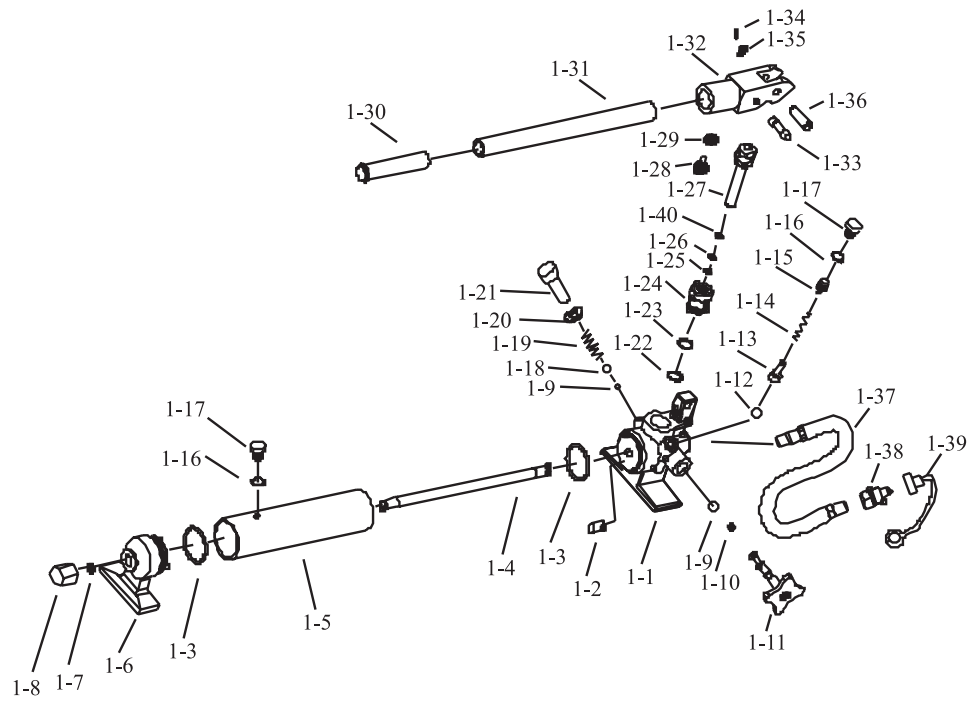


## BRK-4T Hydraulic Pump Assembly

| Index No. | Part No.   | Description         | Size        | Qty. |
|-----------|------------|---------------------|-------------|------|
| 1-1       | BRK4T-1-1  | Valve Block         |             | 1    |
| 1-2       | BRK4T-1-2  | Filter              |             | 1    |
| 1-3       | BRK4T-1-3  | O-Ring              | 40x3.55 mm  | 2    |
| 1-4       | BRK4T-1-4  | Rod Joint           |             | 1    |
| 1-5       | BRK4T-1-5  | Oil Reservoir       |             | 1    |
| 1-6       | BRK4T-1-6  | Supporting Block    |             | 1    |
| 1-7       | BRK4T-1-7  | O-Ring              | 14x2.65 mm  | 1    |
| 1-8       | BRK4T-1-8  | Hex Nut             |             | 1    |
| 1-9       | BRK4T-1-9  | Steel Ball          | 6 mm        | 2    |
| 1-10      | BRK4T-1-10 | O-Ring              | 7.1x2.65 mm | 1    |
| 1-11      | BRK4T-1-11 | Release Valve Rod   |             | 1    |
| 1-12      | BRK4T-1-12 | Steel Ball          | 4 mm        | 1    |
| 1-13      | BRK4T-1-13 | Ball Seat           |             | 1    |
| 1-14      | BRK4T-1-14 | Safety Valve Spring |             | 1    |
| 1-15      | BRK4T-1-15 | Adjust Screw        |             | 1    |
| 1-16      | BRK4T-1-16 | Seal                |             | 2    |
| 1-17      | BRK4T-1-17 | Bolt                |             | 2    |
| 1-18      | BRK4T-1-18 | Steel Ball          | 8 mm        | 1    |
| 1-19      | BRK4T-1-19 | Spring              |             | 1    |
| 1-20      | BRK4T-1-20 | Copper Washer       |             | 1    |
| 1-21      | BRK4T-1-21 | Bolt                | 10x16 mm    | 1    |
| 1-22      | BRK4T-1-22 | O-Ring              | 19x2.65 mm  | 1    |
| 1-23      | BRK4T-1-23 | Nylon Gasket        | 24x2 mm     | 1    |
| 1-24      | BRK4T-1-24 | Cylinder Pump       |             | 1    |
| 1-25      | BRK4T-1-25 | O-Ring              | 12x2.65 mm  | 1    |
| 1-26      | BRK4T-1-26 | Nylon Gasket        | 12x2 mm     | 1    |
| 1-27      | BRK4T-1-27 | Pump Plunger        |             | 1    |
| 1-28      | BRK4T-1-28 | Hex Bolt            | 6x25 mm     | 1    |
| 1-29      | BRK4T-1-29 | Nut                 | 6 mm        | 1    |
| 1-30      | BRK4T-1-30 | Grip                |             | 1    |
| 1-31      | BRK4T-1-31 | Handle              |             | 1    |
| 1-32      | BRK4T-1-32 | Handle Socket       |             | 1    |
| 1-33      | BRK4T-1-33 | Pin                 |             | 1    |
| 1-34      | BRK4T-1-34 | Clip                |             | 1    |
| 1-35      | BRK4T-1-35 | Flat Washer         | 10 mm       | 1    |
| 1-36      | BRK4T-1-36 | Pin                 |             | 1    |
| 1-37      | BRK4T-1-37 | Hose                |             | 1    |
| 1-38      | BRK4T-1-38 | Coupler             |             | 1    |
| 1-39      | BRK4T-1-39 | Dustproof Plug      |             | 1    |
| 1-40      | BRK4T-1-40 | Seal                | 12x6 mm     | 1    |

...RPK-BRKHPA ..Repair Kit (Includes Index #1-3, 1-7, 1-10, 1-16, 1-20, 1-22, 1-23, 1-25, 1-26, 1-40)

## BRK-4T Hydraulic Pump Breakdown

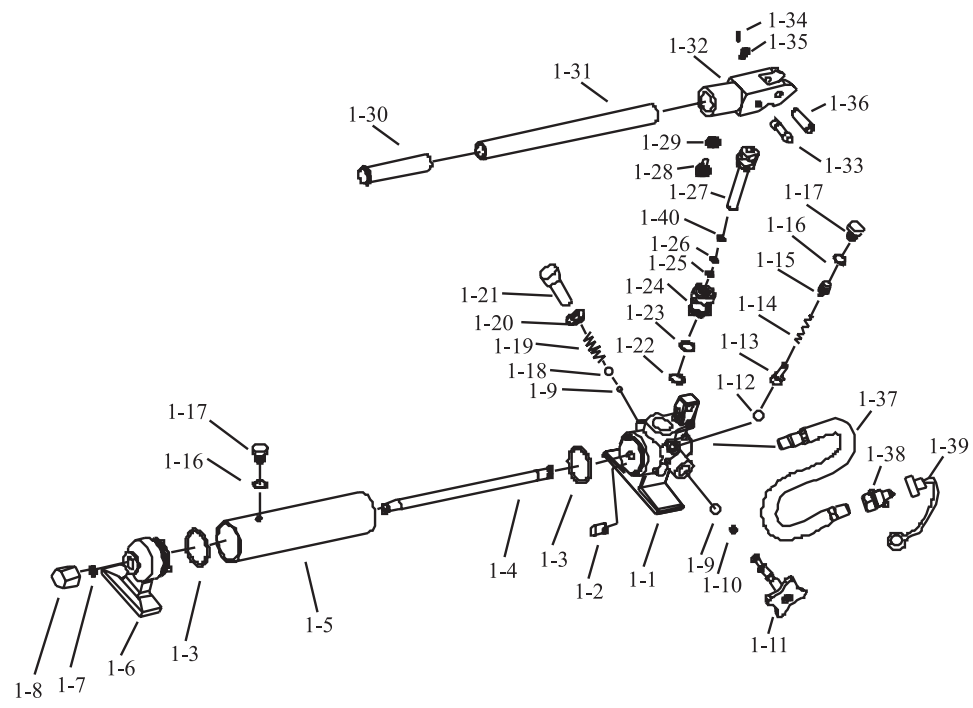


## BRK-10T Hydraulic Pump Assembly

| Index No. | Part No.    | Description         | Size        | Qty. |
|-----------|-------------|---------------------|-------------|------|
| 1-1       | BRK4T-1-1   | Valve Block         |             | 1    |
| 1-2       | BRK4T-1-2   | Filter              |             | 1    |
| 1-3       | BRK4T-1-3   | O-Ring              | 40x3.55 mm  | 2    |
| 1-4       | BRK10T-1-4  | Rod Joint           |             | 1    |
| 1-5       | BRK10T-1-5  | Oil Reservoir       |             | 1    |
| 1-6       | BRK4T-1-6   | Supporting Block    |             | 1    |
| 1-7       | BRK4T-1-7   | O-Ring              | 14x2.65 mm  | 1    |
| 1-8       | BRK4T-1-8   | Hex Nut             |             | 1    |
| 1-9       | BRK4T-1-9   | Steel Ball          | 6 mm        | 2    |
| 1-10      | BRK4T-1-10  | O-Ring              | 7.1x2.65 mm | 1    |
| 1-11      | BRK4T-1-11  | Release Valve Rod   |             | 1    |
| 1-12      | BRK4T-1-12  | Steel Ball          | 4 mm        | 1    |
| 1-13      | BRK4T-1-13  | Ball Seat           |             | 1    |
| 1-14      | BRK4T-1-14  | Safety Valve Spring |             | 1    |
| 1-15      | BRK4T-1-15  | Adjust Screw        |             | 1    |
| 1-16      | BRK4T-1-16  | Seal                |             | 2    |
| 1-17      | BRK4T-1-17  | Bolt                |             | 2    |
| 1-18      | BRK4T-1-18  | Steel Ball          | 8 mm        | 1    |
| 1-19      | BRK4T-1-19  | Spring              |             | 1    |
| 1-20      | BRK4T-1-20  | Copper Washer       |             | 1    |
| 1-21      | BRK4T-1-21  | Bolt                | 10x16mm     | 1    |
| 1-22      | BRK4T-1-22  | O-Ring              | 19x2.65 mm  | 1    |
| 1-23      | BRK4T-1-23  | Nylon Gasket        | 24x2 mm     | 1    |
| 1-24      | BRK4T-1-24  | Cylinder Pump       |             | 1    |
| 1-25      | BRK4T-1-25  | O-Ring              | 12x2.65 mm  | 1    |
| 1-26      | BRK4T-1-26  | Nylon Gasket        | 12x2 mm     | 1    |
| 1-27      | BRK4T-1-27  | Pump Plunger        |             | 1    |
| 1-28      | BRK4T-1-28  | Hex Bolt            | 6x25 mm     | 1    |
| 1-29      | BRK4T-1-29  | Nut                 | 6 mm        | 1    |
| 1-30      | BRK4T-1-30  | Grip                |             | 1    |
| 1-31      | BRK10T-1-31 | Handle              |             | 1    |
| 1-32      | BRK4T-1-32  | Handle Socket       |             | 1    |
| 1-33      | BRK4T-1-33  | Pin                 |             | 1    |
| 1-34      | BRK4T-1-34  | Clip                |             | 1    |
| 1-35      | BRK4T-1-35  | Flat Washer         | 10 mm       | 1    |
| 1-36      | BRK4T-1-36  | Pin                 |             | 1    |
| 1-37      | BRK4T-1-37  | Hose                |             | 1    |
| 1-38      | BRK4T-1-38  | Coupler             |             | 1    |
| 1-39      | BRK4T-1-39  | Dustproof Plug      |             | 1    |
| 1-40      | BRK4T-1-40  | Seal                | 12x6 mm     | 1    |

...RPK-BRKHPA ..Repair Kit (Includes Index #1-3, 1-7, 1-10, 1-16, 1-20, 1-22, 1-23, 1-25, 1-26, 1-40)

**BRK-10T Hydraulic Pump Breakdown**





## TEST CERTIFICATE

|                    |                 |
|--------------------|-----------------|
| COMMODITY          | Body Repair Kit |
| MODEL              | BRK-4T & 10T    |
| SERIAL NO.         |                 |
| CAPACITY           | ton             |
| TEST LOAD          | ton             |
| LIFT               | ft.             |
| DATE OF INSPECTION |                 |
| JUDGEMENT          | <b>PASSED</b>   |
| INSPECTOR          |                 |

Compliance: ANSI B30.1

