

Bit Holders

1/4" Female Square Drive



Part Number	Overall Length		
	In.	mm	
825•	1	25	For 1/4" hex inserts
M-825•	2 9/32	58	For 1/4" hex inserts; magnetic
820•	23/32	18	For 1/4" square inserts

3/8" Female Square Drive



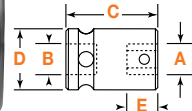
Part Number	Overall Length		
	In.	mm	
838•	1 1/2	38	For 1/4" hex inserts
M-838•	2 23/32	69	For 1/4" hex inserts; magnetic
835•	1 1/2	38	For 5/16" hex inserts
M-835•	2 3/4	70	For 5/16" hex inserts; magnetic
830•	1 1/2	38	For 5/16" square inserts

1/2" Female Square Drive



Part Number	Overall Length		
	In.	mm	
858•	1 3/4	45	For 1/4" hex inserts
M-858•	2 3/4	70	For 1/4" hex inserts; magnetic
855•	1 3/4	45	For 5/16" hex inserts
M-855	2 3/4	70	For 5/16" hex inserts; magnetic
850•	1 3/4	45	For 5/16" square inserts

Bit Holders/Adapters with Set Screw or Thru Hole



Set Screw Lock	Hex Opening (A)		Square Drive (B)		Overall Length (C)		Body Diameter (D)		Opening Depth (E)	
	In.		In.		In.	mm	In.	mm	In.	mm
SC-108•	1/4		1/4		1 1/4	32	3/4	19	5/8	16
SC-308•	1/4		3/8		1 1/2	38	3/4	19	5/8	16
SC-508•	1/4		1/2		1 1/2	38	7/8	22	5/8	16
SC-114	7/16		1/4		1	25	3/4	19	17/32	13
SC-314•	7/16		3/8		1 3/8	35	3/4	19	17/32	13
SC-514•	7/16		1/2		1 5/8	41	15/16	24	17/32	13
SC-614	7/16		5/8		1 3/4	46	1 1/4	32	17/32	13
SC-520•	5/8		1/2		1 1/2	38	1 1/8	29	11/16	17
SC-620	5/8		5/8		1 1/2	38	1 1/4	32	11/16	17
SC-720•	5/8		3/4		1 11/16	43	1 1/2	38	11/16	17
SC-820	5/8		1		2 1/8	54	2 1/8	54	11/16	17
SC-724	3/4		3/4		2	51	1 5/8	42	7/8	22
SC-728	7/8		3/4		2	51	1 5/8	42	57/64	23
SC-828	7/8		1		2 1/8	54	2 1/8	54	5/8	23

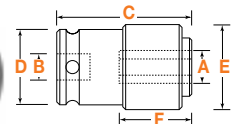
Note: Use SC bit holders with socket head inserts (page 19) and pipe plug inserts (page 21). Can be used with power bits.

Female Threaded Drive, Quick Releasing Chucks



Part Number	Female Thread	Hex Opening		Overall Length		Overall Diameter		Opening Depth	
		In.		In.	mm	In.	mm	In.	mm
QRA-08•	3/8"-24	1/4		1 3/4	45	3/4	19	61/64	24
QRA-14•	3/8"-24	7/16		2	51	1 1/4	32	1 1/16	27
QRF-08•	1/2"-20	1/4		1 3/4	45	3/4	19	61/64	24
QRF-14•	1/2"-20	7/16		2	51	1 1/4	32	1 1/16	27
QRF-20	1/2"-20	5/8		2 5/8	67	1 5/8	41	1 1/2	38

Female Square Drive, Quick Releasing Chucks



Part Number	Hex Square Open. Drive (A) (B)		Overall Length (C)		Body Diameter (D)		Sleeve Diameter (E)		Opening Depth (F)	
	In.		In.	mm	In.	mm	In.	mm	In.	mm
QR-108•	1/4	1/4	1 1/2	38	3/4	19	3/4	19	61/64	24
QR-308•	1/4	3/8	1 3/4	45	3/4	19	3/4	19	61/64	24
QR-508•	1/4	1/2	2 1/8	54	7/8	22	3/4	19	61/64	24
QR-314•	7/16	3/8	2	51	1	25	1 1/4	32	1 3/32	28
QR-514•	7/16	1/2	2 1/8	54	1	25	1 1/4	32	1 1/16	27
QR-614	7/16	5/8	2 1/8	54	1 1/4	32	1 1/4	32	1 1/16	27
QR-714•	7/16	3/4	2 3/8	60	1 1/2	38	1 1/4	32	1 1/16	27
QR-520•	5/8	1/2	2 5/8	67	1 1/2	38	1 5/8	41	1 1/2	38
QR-620	5/8	5/8	2 5/8	67	1 1/2	38	1 5/8	41	1 1/2	38
QR-720•	5/8	3/4	3 1/8	79	1 1/2	38	1 5/8	41	1 1/2	38
QR-820•	5/8	1	3 1/4	83	2 1/8	54	1 5/8	41	1 1/2	38
QR-824	3/4	1	3 3/4	95	2	51	1 7/8	48	1 5/8	41

• Indicates a commonly requested item that is either in stock or has a max typical leadtime of 4 weeks from the factory. No minimum on these items.