

CESL8 32VDC PREMIUM BRUSHLESS, SHUT-OFF CLUTCH

The Delta Regis CESL8 Series Premium Brushless Screwdrivers provide the ultimate combination of ergonomics, precision, performance and environmental cleanliness to the installation of fasteners. The quiet, brushless DC motor does not create the carbon dust generated by the brushes in a conventional DC motor. The motor's low power consumption results in a tool that runs cooler, even under demanding applications.



The CESL8 Series 32VDC
Brushless Screwdriver can be
used with either the standard
BECT620C/820 Hi/Lo Speed
Controller or with our BECT832SSO FASTEN/COUNT/VERIFY
Controller for applications
requiring batch counting and
input/output interface with
external equipment.



Features

- Precise Torque Control, Low Torque Reaction
- Quiet, Brushless DC motor means no carbon dust 3 year motor warranty.
- Compact body design results in exceptional manouverability and operator comfort
- · Less heat build-up and higher duty cycle capabilities than conventional brush motors
- · 32V DC models available with ESD or Non-ESD housing
- CE, RoHS Compliant

32VDC Brushless Screwdriver Models

Model No. w/ESD Housing	Model No. without ESD	Start Type	Range (In.Lbs)	Range (Nm)	Speed (RPM) Hi	Speed (RPM) Lo	Driver Bit Type	Length mm / in	Diameter mm / in	Weight g / lbs
CESL810-ESD (2)	-		0.2 - 3.1	0.02 - 0.35	1000	700				385 / 0.8
CESL810S-ESD (2)	-	Lover	0.2 - 3.1	0.02 - 0.35	500	350	1/4"	185 / 7.3	32 / 1.3	
CESL811-ESD (2)	CESL811 (2)	Lever	0.4 - 6.2	0.05 - 0.69	1000	700	1/4" hex			
CESL812-ESD (2)	CESL812 (2)		0.9 - 8.7	0.10 - 0.98	1000	700				
CESL823-ESD	CESL823		1.3 - 10.5	0.15 - 1.18	1000	700				520 / 1.1
CESL823F-ESD (1)	CESL823F (1)	Lauran	1.3 - 10.5	0.15 - 1.18	2000	-		245 / 9.6	36 / 1.4	
CESL824-ESD	CESL824	Lever	2.6 - 16.5	0.29 - 1.86	1000	700				
CESL824F-ESD (1)	CESL824F (1)		2.6 - 14.7	0.29 - 1.67	2000	-				
CESL823P-ESD	CESL823P		1.3 - 10.5	0.15 - 1.18	1000	700	1/4" hex			
CESL823PF-ESD (1)	CESL823PF (1)	Push	1.3 - 10.5	0.15 - 1.18	2000	-				
CESL824P-ESD	CESL824P	Pusii	2.6 - 16.5	0.29 - 1.86	1000	700				
CESL824PF-ESD (1)	CESL824PF (1)		2.6 - 14.7	0.29 - 1.67	2000	-				
CESL827-ESD (1)(3)	CESL827 (1)(3)	Lever	8.7 - 26.0	0.98 - 2.94	1200	900			39.5 / 1.6	800 / 1.8
CESL827P-ESD (1)(3)	CESL827P (1)(3)	Push	8.7 - 26.0	0.98 - 2.94	1200	900	1/4" hex	278 / 10.9		

⁽¹⁾ Use controller model BECT820 with these screwdrivers.

⁽⁹⁾ CESL827 is for hard joint, non-prevailing torque applications below 20% duty cycle. Use 40V model CESL828 for more demanding requirements.



S.com Ph: 772.465.4302 888.500.2755

⁽²⁾ Driver available with optional 4mm round (winged bit) bit holder. Add suffix '-4mm' to model number.

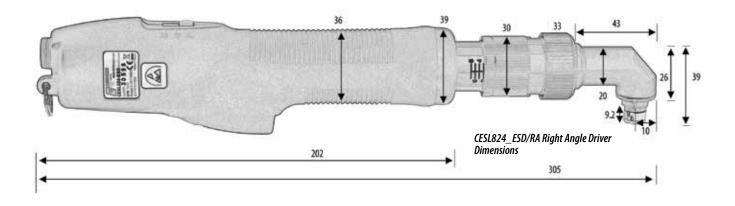
32VDC RIGHT ANGLE DRIVERS



0.1-1.3 Nm 0.9-12 in.lb



-RA Right Angle Drive	ers				
Model No. (Standard Housing)	Model No. (w/ ESD Housing)	Range (In.Lbs)	Range (Nm)	Speed (RPM)	Weight g / Ibs
CESL823/RA	CESL823-ESD/RA	0.9 - 7.3	0.11 - 0.83	1000/700	
CESL823F/RA	CESL823F-ESD/RA	0.9 - 7.3	0.11 - 0.83	2000	770 / 1.7
CESL824/RA	CESL824-ESD/RA	1.8 - 11.6	0.20 - 1.30	1000/700	77071
CESL824F/RA	CESL824F-ESD/RA	1.8 - 10.4	0.20 - 1.17	2000	







32 VDC CONTROLLERS & ACCESSORIES

The BECT620C/820 Controllers are specifically for use with CESL810-827 Brushless Tools. One controller (ordered separately) is required per screwdriver. CE/RoHS/ETL Approved.



Control	lers for	32VDC B					
Model Number ⁽¹⁾	Outlets	Speeds	Tool Connector	Input	Output	Dimensions L x W x H (mm)	Weight kg / lbs
BECT620C				100-240V AC	32/24V DC, 60W	145 x 60 x 35	0.25 / 0.6
BECT820	1	Hi / Lo	6 pin		32/24V DC, 120W	195 x 76 x 56	0.45 / 1

⁽¹⁾ Part number with North American cordset. For EU cord, add suffix 'E', UK cord add suffix 'UK'.



Select driver model no.
on the right, follow colum
down the chart; X signific
an appropriate accessory

Accessories

DR96-66002

DR96-832X10MSH

0-ESD 0S-ESD 1-ESD 2-ESD 4(F)-ESD 3(F)-ESD 3(F) 4(F) 4(F) 7-ESD 7-ESD

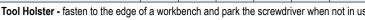
Torque Lock Sleeve - covers torque adjusting nut to deter tampering (1 included), metal lock sleeves also available											
DR80-20133C			X								
DR80-20133E (ESD safe)	X	X									
DR80-10134C						X	X				
DR80-10134E (ESD safe)				X	X						
DR80-20142C										X	X
DR80-20142E (ESD safe)								X	X		

Pistol Grin Attachment	- reconfigures :	an in-line so	rewdriver f	or horizo	ntal factor	ner install:	ation

Pistol Grip Attachment - reconligures an in-line screwdriver for nonzontal fasterier installation											
DR80-PG623/4						X					
DR80-PG623/4ESD				X							
DR80-PG623/4P							X				
DR80-PG623/4PESD					X						
DR80-PG628/9										X	
DR80-PG628/9ESD								X			
DR80-PG628/9P											X
DR80-PG628/9PESD					X				X		
Tool Holster - fasten to the edge	of a work	bench an	d park the	screwdri	iver when	not in us	е				



DR80-PG628/9



DR80-10136 (w/ lock sleeve)				X	X	X	X	X	X	X	X
DR80-20136 (no lock sleeve)				X	X	X	X				
DR80-20141	X	X	X								

2m (6.5 ft), 6 pin, Standard Cable (included with each screwdriver)

Cable Assemblies	 for use with all 32VDC CESL8 	Screwdrivers running on	std hi/low speed controllers
Capic Moocillibileo		OCIEWUIIVEIS IUIIIIIIII OII	i alu ili/iuw apeeu culiliuliela

10m (32ft), 6 pin, Shielded Cable

DR96-66003	3m (9.8 ft), 6 pin, Optional Long Cable						
DR96-66003/C	3m (9.8 ft), 6 pin, Coiled Cable with 0.4m whip ends						
DR96-66006	6m (19.6 ft), 6 pin, Optional Long Cable						
Shielded Tool Cables - Use with	Count/Verify Controllers and ECT8-SSOA Advanced I/O Module						
DR96-832X3MSH	3m (9.8 ft), 6 pin, Optional Long Cable (included with BECT832-SSO, ECT8-SSOA)						
DR96-832X5MSH	5m (16ft), 6 pin, Shielded Cable						





www.deltaregis.com Ph: 772.465.4302 888.500.2755



COUNTING CONTROLLER: 40 V/32V BRUSHLESS DRIVERS

Add error-proofing to your Delta Regis brushless driver with the BECT832/840/940-SSO Counting Controller. Available functions include Slow Start, Batch Counting, and OK/NG Rundown Indication based on the screwdriving cycle occurring within a predefined time window. An I/O terminal strip provides the interface to outputs for rundown OK, rundown NG, and batch complete. External switches can be wired to the input terminals for remote screwdriver enable/disable, remote start/reverse, and clear (reset batch count).

Features

- Selectable Slow Start Speed and Time
- Large LED Display of Screw Count Values
- Externally Accessible I/O Connections
- **Programmable Batch Counting** with Audible Buzzer indicating batch complete
- Programmable Time Window for comparison with actual fastening cycle time - LED's indicate OK/NG rundown cycle
- Optional Timed Auto-Reverse for applications requiring back-out after fastening
- Locks to limit access to program modifications
- BECT832-SSO operates 32V CESL8 Screwdrivers, BECT840/940-SSO run 40V CESL8 Series Drivers
- ETL / CE / RoHS Compliant



Counting Controller Model & Specifications

Model Number	Outlets	Speeds	Approvals	Output	Input	Dimensions L x W x H (mm) / (in)	Weight kg / lbs			
BECT832-SSO			CE/RoHS/ETL	32/24V DC, 60W	100-240V AC, 1.2A	200 x 130 x 100 7.9 x 5.1 x 3.9	1.6 / 3.5			
BECT840-SSO	1	Hi/Lo		40/32/24V DC, 220W		248 x 130 x 100				
BECT940-SSO				40/32/24V DC, 360W	100-240V AC, 6.3A	9.8 x 5.1 x 3.9	2.5 / 5.5			
Use with driver	models:	BECT832-SSO for 32V screwdrivers only: CESL810-812, CESL823-824(P/F/PF), CESL827(P) BECT840-SSO: CESL828-829(P/F/PF) + all 32V CESL8 drivers (DR96-40TO32V-WHIP cable req'd when using 32V drivers)) BECT940-SSO: CESL835M-875M(PM), CESP835-865, CESL935-955(P/F/PF)								

Power supply shipped with standard North American cordset. For EU cord, add suffix 'E'; for UK cord, add suffix 'UK'.

Features	
Slow Start Time Adjustment	0 - 9.9 sec
Slow Start Speed Adjustment	30 - 100%
Count (per batch)	1 - 99
Time Window Setting Range (min/max)	0 - 9.9 sec
Audible Alert (selectable)	Good/NG/Batch OK
Timed Auto-Reverse after Clutch-out	0 - 9.9 sec

(C	Inputs Ory switch contact req'd)
1.	Remote Start
2.	Remote Reverse
3.	Disable Screwdriver
4.	External Confirm
5.	Enable at Batch Start
6.	Remote Clear

Outputs (MOS relay) (max. 40VDC, 250mA)
1. Rundown OK
2. Rundown NG
3. Batch Complete

Inputs require an external switch (dry contact) only. A 24 VDC voltage supply is available to power the output circuit, if required.



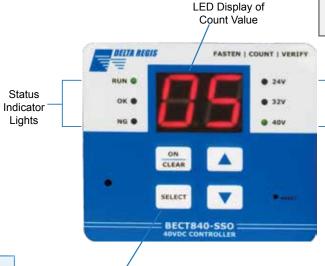
BECT840-SSO CONTROLLER OVERVIEW

Output

Voltage

Indicator

Parameters are set-up on the BECT832/840/940-SSO using the four button keypad and LED display panel. A simple program loop provides access to settings for slow start speed and time, batch count quantity, and min/max allowable rundown times. During normal operation, the large two-digit display shows the current screw count value and also provides visual LED indication of whether the rundown was Good or No Good based on the time window parameters that have been programmed into the controller.



REMOTE SEQUENCING OPTION (-3SL)

In some applications, there may be a requirement to remotely select from one of the available sequences that have been programmed into the controller.

The '-3SL' model number suffix replaces the standard remote start/reverse inputs with a remote sequence selection input option. With this option, one of 3 sequences may be selected by providing a remote input from a PLC or external switches.

To order a BECT840-SSO controller with this option, use model number BECT840-SSO-3SL.

Please contact us for further details.

NO GOOD (NG)



Brushless Screwdriver Cable Connection

DIP Switch
for optional
functionality

PWR SUPPLY AVAILABLE:
24VDC, 1A / COM (0 VDC)
INPUTS:
ENABLE/DISABLE
REMOTE START/REVERSE
CLEAR, CONFIRM
OUTPUTS:
OK / NG / OK ALL

LO Time



If the fastening cycle completes (clutch trips) within the programmed time window, the rundown cycle will be accepted as GOOD (OK) and the batch count will increment. A rundown outside the time parameters will result in a NG output.

GOOD (OK)



Cycle Start

www.deltaregis.com

Ph: 772.465.4302 888.500.2755



ECT8-SSO SLOW START & I/O MODULE

Delta Regis ECT8-SSO Series Control Modules are ideal for processes that require more functionality than is provided by the standard hi/lo speed controller. The module installs in-line between the controller and the driver. It has a whip cable which plugs into the controller, and a 6 pin connector to accept the screwdriver cable. An LED display and programming buttons are provided for set-up of slow start parameters. Depending on the model, either basic output signals or advanced I/O connections are available for interfacing to external equipment.

ECT8-SSOA / ECT8-SSOB Advanced Multi-Function Input/Output Modules



Push buttons and LED display for setting slow start parameters. Indicator lights show status of input / output signals.



Bypass switch to disable control functionality.



ECT8-SSO Module plugs in-line between a CESL8/9 Series Driver and a standard 32V or 40VDC Hi/Lo Speed Controller.

(1) 3M long shielded tool cable is included with each ECT8-SSOA/B module to use in place of the standard unshielded tool cable that is included with the driver.



DIP switch settings control specific I/O functions



INPUTS (dry switch contact required)

- Remote Start and Remote Reverse
- Remote Enable/Disable

OUTPUTS (MOS relay, max. 40VDC, 250mA)

- Tool Started/Running
- Clutch Tripped
- Tool in Reverse

Model Number	Use with Screwdriver Models	Compatible with Controller Models
ECT8-SSOA (32V Tools)	CESL810-812, 823-827(P/F/PF)	BECT620C/IC, BECT820
ECT8-SSOB (40V Tools)	CESL828-829(P/F/PF), CESP835-865, CESL835M-875M(PM), CESL935-955(P/F/PF)	BECT640HL, BECT940HL

Features	
Slow Start Time Adjustment	0 - 9.9 sec
Slow Start Speed Adjustment	~ 30 - 100%
Max. Run Time Setting	0 - 9.9 sec

Inputs (dry contact switch req'd)
1. Remote Start
2. Remote Reverse
3. Remote Enable/Disable

Relay Outputs (max. 40VDC, 250mA)	
1. Tool Started/Running	
2. Clutch Activated	
3. Tool in Reverse	

Dimensions L x W x H
103 x 100 x 32 mm 4.1 x 3.9 x 1.3 in
Weight: 180 g / 0.4 lbs

ECT8-SSOC / ECT8-SSOD Basic Modules with Slow Start & Output Signals

Basic modules are available for applications requiring only slow start and/or output signals that can be interfaced with external equipment. The slow start function offers the same adjustments as the advanced module shown above. The output signals (tool running/clutch activated/tool in reverse) are via dry relay contacts (40VDC, 250mA max).

Model Number	Use with Screwdriver and Controller Models	Relay Outputs (max. 40VDC, 250mA)
ECT8-SSOC (32V Tools)	CESL810-812, 823-827(P/F/PF); BECT620C/IC, BECT820	Tool Running, Clutch Activated,
ECT8-SSOD (40V Tools)	CESL828-829(P/F/PF), CESP835-865, CESL835M-875M(PM), CESL9; BECT640/940HL	Tool in Reverse



Ph: 772.465.4302 888.500.2755